

**Work Order ID 92772**

November-07-12 11:56:15 AM

**\*92772\***

Page 1

Item ID: D2732-030

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Rubber Cushion

Stop **\*NS2\***

Start Date: 07/11/2012 Start Qty: 100.00

**\*100\***

Cust Item ID:

Required Date: 21/11/2012 Req'd Qty: 100.00

**\*100\***

Customer:

Reference:

Approvals:

Process Plan: ML5Date: 12-11-07 Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2732

Rev B1

100

0.00

**\*100\***

Packaging

Memo

0.00

Packaging

Cut as per dwg

42/11/8 (100)

110

QC6- Inspect dimensions to drawing

0.00

**\*110\***

QC

Memo

0.00

Quality Control

DAS  
24  
2-8

12-11-8

(100)

120

Identify as per dwg & Stock Location: 87418 0.00**\*120\***

Packaging

Memo

0.00

Packaging

100x

80  
12-11-9.

**Work Order ID 92772**

November-07-12 11:56:15 AM

**\*92772\***

Page 2

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Rubber Cushion

Stop **\*NS2\***

Start Date: 07/11/2012 Start Qty: 100.00

**\*100\***

Cust Item ID:

Required Date: 21/11/2012 Req'd Qty: 100.00

**\*100\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

12/11/13

12-11-09

# Picklist Print

November-07-12 11:56:19 AM

Page 1

Work Order ID: 92772

**\*92772\***

Parent Item: D2732-030

**\*D2732-030\***

Parent Item Name: Rubber Cushion

Start Date: 07/11/2012

Required Date: 21/11/2012

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	187.2695	0.25	26.31579			
<b>*D2732*</b>									<b>**</b>				
Rubber Extrusion													

Location

Loc Qty

Loc Code

ST410

187.2694684

70987

0.3

83560

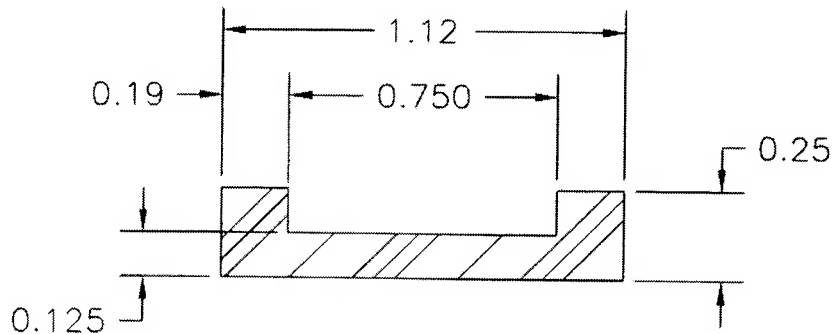
186.969468

83560



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
Bi	02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED  
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035  
10 LONG: D2732-100

927772  
12-11-07  
244226  
MCS

MATERIAL: NEOPRENE BLACK 50 DUROMETER  
NOTE: ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003